

Work Order ID 83617

April-20-12 1:26:21 PM

83617

Page 1

Item ID: D412-742-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Float Skidtube Installation

Stop ***NS2***

Start Date: 20/04/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 04/05/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: MLJDate: 12/04/20 Tooling:

Date:

Run Start ***NR1***

QC:

Date: 12/04/20 SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN D412-742

E

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG007

① ML 12/06/12MLJ 12/06/11

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

12/06/12

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

① 12/06/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 83617***83617***

Page 2

Item ID: D412-742-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Float Skidtube Installation

Start Date: 20/04/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 04/05/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-742-013 Location: _____								
140		0.00							
140	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

W 120612

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Page 1

Work Order ID: 83617

83617

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev: A05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC
 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC
 IPP Rev: E 09-01-23 as per DSI9441 DD verified by: EC IPP RevF: add
 AN4C7A DD 10.01.13 verified by: EC IPP Rev: G 11.11.01 as per
 DSI9517 REV.B DD verified by: EC IPP rev: H 12.01.12 PER IIN
 REV.E DD VERF: IPP Rev: I add AN4C47A DD 12.03.14
 verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4C47A
AN4C47A
 Bolt

Purchased

No

110

Each

34.0000

4

4

**

M121585

Location

Loc Qty

Loc Code

ST361

34

118451

6

119798

2

121009

26

D412-742-043

Manufactured

No

110

Each

0.0000

1

**

D412-742-043

Replacement Float Skidtube

799022
 B83622

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83617

83617

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

D2571
D2571
Saddle, Fwd Out 205

Manufactured No

110 Each

18.0000

1

**

Location

Loc Qty

Loc Code

ST

1

11644

1

ST425

-13

ST432

17

80828

1

81764

10

82049

6

ST433

13

D2572
D2572
Saddle, Fwd In 205

Manufactured No

110 Each

14.0000

1

**

Location

Loc Qty

Loc Code

ST432

14

71107

2

81765

6

82050

6

D2573
D2573
Saddle, Aft Out 205

Manufactured No

110 Each

16.0000

1

**

Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST433

16

81221

6

82048

10

ST434

12

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83617

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

83617

D412-742-013

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

D2574

Manufactured No

110 Each

16.0000

0

1

D2574

Saddle, Aft In 205

**

Location

Loc Qty

Loc Code

ST433

16

81220

4

82368

12

D2876

Manufactured No

110 Each

57.0000

2

2

D2876

Saddle Spacer

**

Location

Loc Qty

Loc Code

ST020

57

79693

57

D2877

Manufactured No

110 Each

7.0000

2

2

D2877

Saddle Spacer

**

Location

Loc Qty

Loc Code

ST020

7

78843

7

D3403-1

Manufactured No

110 Each

151.0000

8

8

D3403-1

Bushing

**

Location

Loc Qty

Loc Code

ST041

15

70696

15

ST042

136

80208

7

80219

28

81529

101

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 83617

83617

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

D3403-5

Manufactured No

110 Each

134.0000

8

8

D3403-5

Bushing

**

Location

Loc Qty

Loc Code

ST042

134

80221

23

81531

111

D2747

Manufactured No

110 Each

268.0000

4

4

D2747

Set Screw

**

Location

Loc Qty

Loc Code

ST017

268

79520

68

81877

200

D3533-1

Manufactured No

110 Each

54.0000

2

2

D3533-1

Set Screw

**

Location

Loc Qty

Loc Code

ST053

54

80326

54

AN4C6A

Purchased No

110 Each

223.0000

16

16

AN4C6A

Bolt

**

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

219

116704

2

120423

200

120521

17

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83617

83617

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN4C53A
AN4C53A
Bolt

Purchased No

110 Each

70.0000

4

4

**

Location

Loc Qty

Loc Code

ST361

70

121183

68

121184

2

Purchased No

110 Each

104.0000

4

4

**

AN4C52A
AN4C52A
BOLT

Location

Loc Qty

Loc Code

ST361

104

117688

6

120364

76

120465

22

Purchased No

110 Each

86.0000

8

8

**

AN6C12A
AN6C12A
BOLT

Location

Loc Qty

Loc Code

ST341

86

121302

86

Manufactured No

110 Each

654.0000

32

32

**

D3672-3
D3672-3
Phenolic Washer

Location

Loc Qty

Loc Code

ST060

654

64176

153

81870

1

83238

500

32

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 83617

83617

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN960C4161

NAS1149C0632R

Purchased No

110 Each

0.0000

32

32

*AN960C4161 *

WASHER

D3672-9

Manufactured No

110 Each

444.0000

8

8

D3672-9

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

444

81763

444

110 Each

119.0000

8

8

NAS1149C0632R

Purchased No

NAS1149C0632R

WASHER

Location

Loc Qty

Loc Code

ST297

119

119736

2

120308

17

121060

100

110 Each

339.0000

8

8

D3672-11

Manufactured No

D3672-11

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

339

77483

339

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 83617

83617

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,524.000

29

29

MS21043-4

Nut

**

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1484

119546

213

120308

271

121162

1000

D3403-3

Manufactured

No

110

Each

87.0000

8

8

D3403-3

Bushing

**

Location

Loc Qty

Loc Code

ST042

87

81530

87

D3405-041

Manufactured

No

110

Each

30.0000

0

1

D3405-041

Lug Assembly

**

Location

Loc Qty

Loc Code

ST478

30

62227

2

77000

2

82031

10

82032

16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Page 8

Work Order ID: 83617

83617

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

D3405-043

Manufactured No

110 Each

26.0000

D3405-043

Lug Assembly

**

Location

Loc Qty

Loc Code

ST

15

58328

0

82037

15

ST478

11

82038

11

AN4C7A

Purchased No

110 Each

191.0000

AN4C7A

Bolt

**

Location

Loc Qty

Loc Code

ST356

191

109147

191

D3407-041

Manufactured No

110 Each

53.0000

D3407-041

Tow Ring

**

Location

Loc Qty

Loc Code

ST463

53

82067

9

82068

33

82108

11

D3417-3

Manufactured No

110 Each

55.0000

D3417-3

Washer

**

Location

Loc Qty

Loc Code

FG

9

33519

9

ST042

46

80225

46

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Page 8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 83617

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

83617

D412-742-013

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110 Each

106.0000

8

**

D3456-1

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST044

99

80252

3

81876

96

Purchased No

110 Each

186.0000

1

**

AN3C37A

AN3C37A

BOLT

Location

Loc Qty

Loc Code

ST354

186

116874

11

117010

2

120422

23

120731

50

121068

100

Purchased No

110 Each

39.0000

1

**

AN3C40A

AN3C40A

BOLT

Location

Loc Qty

Loc Code

ST354

39

114442

39

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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83617

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C41A

Purchased

No

110

Each

219.0000

0

1

AN3C41A

BOLT

**

1121689

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

215

119673

50

120753

30

121013

50

121067

5

121313

80

AN3C42A

Purchased

No

110

Each

56.0000

1

AN3C42A

BOLT

**

Location

Loc Qty

Loc Code

ST354

56

106176

1

119673

5

120464

25

121103

25

AN3C43A

Purchased

No

110

Each

137.0000

4

4

AN3C43A

BOLT

**

121612

Location

Loc Qty

Loc Code

ST354

137

114455

2

119673

1

120364

34

120465

100

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

83617

D412-742-013

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C46A

Purchased

No

110

Each

100.0000

**

AN3C46A

BOLT

5 (3x) M121583

5

Location

Loc Qty

Loc Code

ST355

100

103

40

120447

60

2x

AN960C101

NAS1149C0332

Purchased

No

110

Each

0.0000

**

*AN960C101 *

washer

26

M1215095

MS21043-3

Purchased

No

110

Each

1,301.000

**

MS21043-3

Nut

13

12/6/12

Location

Loc Qty

Loc Code

FG

72

103691

72

GA

140

120693

140

ST301

1089

118077

2

118614

83

118686

30

119758

20

121255

954

13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D412-742

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5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

Item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE
		1	D3391-043	412 FLOAT SKIDTUBE
1		*24	*AN3C4A	*BOLT
3		*10	*AN3C6A	*BOLT
4		*4	*AN3C7A	*BOLT
5		*38	*AN960C10L	*WASHER
21		*1	*D4095-041	*WEARSHOE (REPLACES D3564-1)
22		*1	*D4095-043	*WEARSHOE (REPLACES D3564-3)
23		*1	*D4095-045	*WEARSHOE (REPLACES D3564-5)
10		*1	*D3391-021	*412 FORWARD TUBE
11		**1	**D3401-041	**TOW CAP
12A		**10	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
13		**10	**AN3C4A	**BOLT
14A		**4	**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B		**10	**AN960C10L	**WASHER
24		**1	**D4095-051	**WEARSHOE (REPLACES D3564-13)
20		*1	*D3391-023	*412 MID TUBE
28		**20	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
30		*1	*D3391-025	*412 AFT TUBE
25		**1	*D4095-049	**WEARPAD (REPLACES D3537-1)
26		**1	*D4095-047	**WEARPAD (REPLACES D3537-7)
31		**1	**D2646	**AFT CAP
32		**14	**AELS-1032-130	**INSERT
36		**8	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A		**6	**AN3C4A	**BOLT
37B		**4	**AN3C5A	**BOLT
38A		**2	**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B		**10	**AN960C10L	**WASHER

(CONTINUED ON PAGE 20)

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Revision: E
Date: 11.10.19

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D412-742

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(CONTINUED FROM PAGE 19)

Item	Qty -013	Qty -043	Part Number	Description
40	1		D2571	SADDLE, FWD OUTSIDE/
41	1		D2572	SADDLE, FWD INSIDE/
42	1		D2573	SADDLE, AFT OUTSIDE/
43	1		D2574	SADDLE, AFT INSIDE/
44	2		D2876	SADDLE SPACER
45	2		D2877	SADDLE SPACER
46A	8		D3403-1	BUSHING
46B	8		D3403-5	BUSHING
47A	4		D2747	SET SCREW/
47B	2		D3533-1	SET SCREW/
48	16		AN4C6A	BOLT
49A	4		AN4C52A	BOLT
49B	4		AN4C53A	BOLT
50	8		AN6C12A	BOLT
51A	32		D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32		AN960C416L	WASHER
52A	8		D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8		AN960C616L	WASHER NAS1515H632R
53	8		D3672-11	WASHER (REPLACES NAS1515H7L)
54	24		MS21043-4	NUT
55	4		AN4C7A	BOLT
56	2		D3591-1	BUSHING
60	8		D3403-3	BUSHING
61	1		D3405-041	GHW LUG
62	1		D3405-043	GHW LUG
63	4		AN4C47A	BOLT
64	4		MS21043-4	NUT
70	1		D3407-041	TOW RING
71	2		D3417-3	WASHER
72	1		MS21043-4	NUT
73	1		D3456-1	WASHER
91	1		AN3C37A	BOLT
92	1		AN3C40A	BOLT
93	1		AN3C41A	BOLT
94	1		AN3C42A	BOLT
95	4		AN3C43A	BOLT
97	5		AN3C46A	BOLT
99	26		AN960C10L	WASHER
100	13		MS21043-3	NUT

*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

**DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: E

Date: 11.10.19

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Page 1

Work Order ID: 83616

83616

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev: A05.10.13 New Issue KJ/JLM *
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP Rev: C
 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC
 IPP Rev: E 09-01-23 as per DSI9441 DD verified by: EC IPP Rev: F: add
 AN4C7A DD 10.01.13 verified by: EC IPP Rev: G 11.11.01 as per
 DSI9517 REV.B DD verified by: EC IPP rev: H 12.01.12 PER IIN
 REV.E DD VERF: IPP Rev: I add AN4C7A DD 12.03.14
 verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C47A		Purchased	No			110	Each	34.0000	4	4	✓		
AN4C47A									**	121585 JB S.C.C.			
Bolt													

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Page 2

Work Order ID: 83616

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

83616

D412-742-013

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

D2571

Manufactured No

110

Each

18.0000

1

1

D2571

Saddle, Fwd Out 205

**

JB

Location

Loc Qty

Loc Code

ST

1

11644

1

ST425

-13

ST432

17

80828

1

81764

10

82049

6

71764

ST433

13

D2572

Manufactured No

110

Each

14.0000

1

1

D2572

Saddle, Fwd In 205

**

JB

Location

Loc Qty

Loc Code

ST432

14

71107

2

81765

6

82050

6

82050

D2573

Manufactured No

110

Each

16.0000

1

1

D2573

Saddle, Aft Out 205

**

JB

12/05/09

Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST433

16

81221

6

82048

10

72048

ST434

12

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Work Order ID: 83616

83616

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

D2574

Manufactured No

110

Each

16.0000

1

1 ✓

D2574

Saddle, Aft In 205

**

JB

Location

Loc Qty

Loc Code

ST433

16

81220

4

82368

12

82368

S 44

D2876

Manufactured No

110

Each

57.0000

2

2 ✓

D2876

Saddle Spacer

**

JB

Location

Loc Qty

Loc Code

ST020

57

79693

57

79693

S 21

D2877

Manufactured No

110

Each

7.0000

2

2 ✓

D2877

Saddle Spacer

**

82026

JB

S 22

Location

Loc Qty

Loc Code

ST020

7

78843

7

D3403-1

Manufactured No

110

Each

151.0000

8

8 ✓

D3403-1

Bushing

**

JB

12/05/09

Location

Loc Qty

Loc Code

ST041

15

70696

15

ST042

136

80208

7

80219

28

81529

101

81529

S 45

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Work Order ID: 83616

83616

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

D3403-5

Manufactured No

110

Each

134.0000

8

8

D3403-5

Bushing

**

JB

Location

Loc Qty

Loc Code

ST042

134

80221

23

81531

111

D2747

Manufactured No

110

Each

268.0000

4

4

D2747

Set Screw

**

JB

Location

Loc Qty

Loc Code

ST017

268

79520

68

81877

200

D3533-1

Manufactured No

110

Each

54.0000

2

2

D3533-1

Set Screw

**

JB

Location

Loc Qty

Loc Code

ST053

54

80326

54

AN4C6A

Purchased No

110

Each

223.0000

16

16

AN4C6A

Bolt

**

15x121656 S.C. 12/05/09

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

219

116704

2

120423

200

120521

17

1x120423 S.C.

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Work Order ID: 83616

83616

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN4C53A

Purchased

No

110

Each

70.0000

4

4

✓

AN4C53A

Bolt

**

JB

Location

Loc Qty

Loc Code

ST361

70

121183

68

121184

2

121183

SCC

AN4C52A

Purchased

No

110

Each

104.0000

4

4

✓

AN4C52A

BOLT

**

JB

Location

Loc Qty

Loc Code

ST361

104

117688

6

120364

76

120465

22

120364

SCC

AN6C12A

Purchased

No

110

Each

86.0000

8

8

✓

AN6C12A

BOLT

**

JB

Location

Loc Qty

Loc Code

ST341

86

121302

86

121302

SCC

D3672-3

Manufactured

No

110

Each

654.0000

32

32

✓

D3672-3

Phenolic Washer

**

JB

12/05/09

Location

Loc Qty

Loc Code

ST060

654

64176

153

81870

1

83238

500

83238

SCC

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Work Order ID: 83616

83616

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN960C416L NAS1149C0432R Purchased No

110 Each 0.0000 32 32

*AN960C416I *

**

WASHER

D3672-9 Manufactured No

110 Each 444.0000 8 8

D3672-9

**

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

444

81763

444

110 Each 119.0000 8

NAS1149C0632R

Purchased No

NAS1149C0632R

**

WASHER

Location

Loc Qty

Loc Code

ST297

119

119736

2

120308

17

121060

100

110 Each 339.0000 8

D3672-11

Manufactured No

D3672-11

**

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

339

77483

339

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Work Order ID: 83616

83616

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,524.000

29

29

✓

MS21043-4

Nut

**

JB

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1484

119546

213

120308

271

121162

1000

121162

✓

D3403-3

Manufactured

No

110

Each

87.0000

8

8

✓

D3403-3

Bushing

**

JB

Location

Loc Qty

Loc Code

ST042

87

81530

87

81530

✓

D3405-041

Manufactured

No

110

Each

30.0000

1

1

✓

D3405-041

Lug Assembly

**

JB

12/05/09

Location

Loc Qty

Loc Code

ST478

30

62227

2

77000

2

82031

10

82032

16

82032

✓

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Work Order ID: 83616

83616

Parent Item: D412-742-013

D412-742-013


Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

 D3405-043
D3405-043
Lug Assembly

Manufactured No

110

Each

26.0000

1

1

**

JB

Location

Loc Qty

Loc Code

ST

15

58328

0

82037

15

ST478

11

82038

11

82037

u c

 AN4C7A
AN4C7A
Bolt

Purchased No

110

Each

191.0000

4

4

**

JB

Location

Loc Qty

Loc Code

ST356


191

109147

191

109147

u c

 D3407-041
D3407-041
Tow Ring

Manufactured No

110

Each

53.0000

1

1

**

JB

Location

Loc Qty

Loc Code

ST463

53

82067

9

82068


33

82108

11

82068

u c

 D3417-3
D3417-3
Washer

Manufactured No

110

Each

55.0000

2

2

**

JB

12/05/09

Location

Loc Qty

Loc Code

FG

9

33519

9

ST042

46

80225

46

80225

u c

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Work Order ID: 83616

83616

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

106.0000

1

1

✓

D3456-1

Washer

**

JB

Location

Loc Qty

Loc Code

FG

7

25701

7

ST044

99

80252

3

81876

96

81876 *see*

Purchased

No

110

Each

186.0000

1

1

✓

AN3C37A

AN3C37A

BOLT

**

121584 *JB. see*

Location

Loc Qty

Loc Code

ST354

186

116874

11

117010

2

120422

23

120731

50

121068

100

Purchased

No

110

Each

39.0000

1

1

✓

AN3C40A

AN3C40A

BOLT

**

JB 12/05/09

Location

Loc Qty

Loc Code

ST354

39

114442

39

114442 *see*

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Work Order ID: 83616

83616

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C41A

Purchased

No

110

Each

219.0000

1

1

AN3C41A

BOLT

**

121689 JB

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

215

119673

50

120753

30

121013

50

121067

5

121313

80

AN3C42A

Purchased

No

110

Each

56.0000

1

1

AN3C42A

BOLT

**

JB

Location

Loc Qty

Loc Code

ST354

56

106176

1

119673

5

120464

25

121103

25

AN3C43A

Purchased

No

110

Each

137.0000

4

4

AN3C43A

BOLT

**

JB

12/05/09

Location

Loc Qty

Loc Code

ST354

137

114455

2

119673

1

120364

34

120465

100

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Work Order ID: 83616

83616

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C46A

Purchased

No

110

Each

100.0000

5

5

AN3C46A

BOLT

**

3x121585 JB on

Location

Loc Qty

Loc Code

ST355

100

103

40

120447

60

2x120447 S u

AN960C10L

NAS1149C0332

Purchased

No

110

Each

0.0000

26

26

***AN960C10L ***

washer

**

121509 JB S u

MS21043-3

Purchased

No

110

Each

1,301.000

13

13

MS21043-3

Nut

**

JB 12/05/09

Location

Loc Qty

Loc Code

FG

72

103691

72

GA

140

120693

140

ST30I

1089

118077

2

118614

83

118686

30

119758

20

121255

954

121255 S u

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